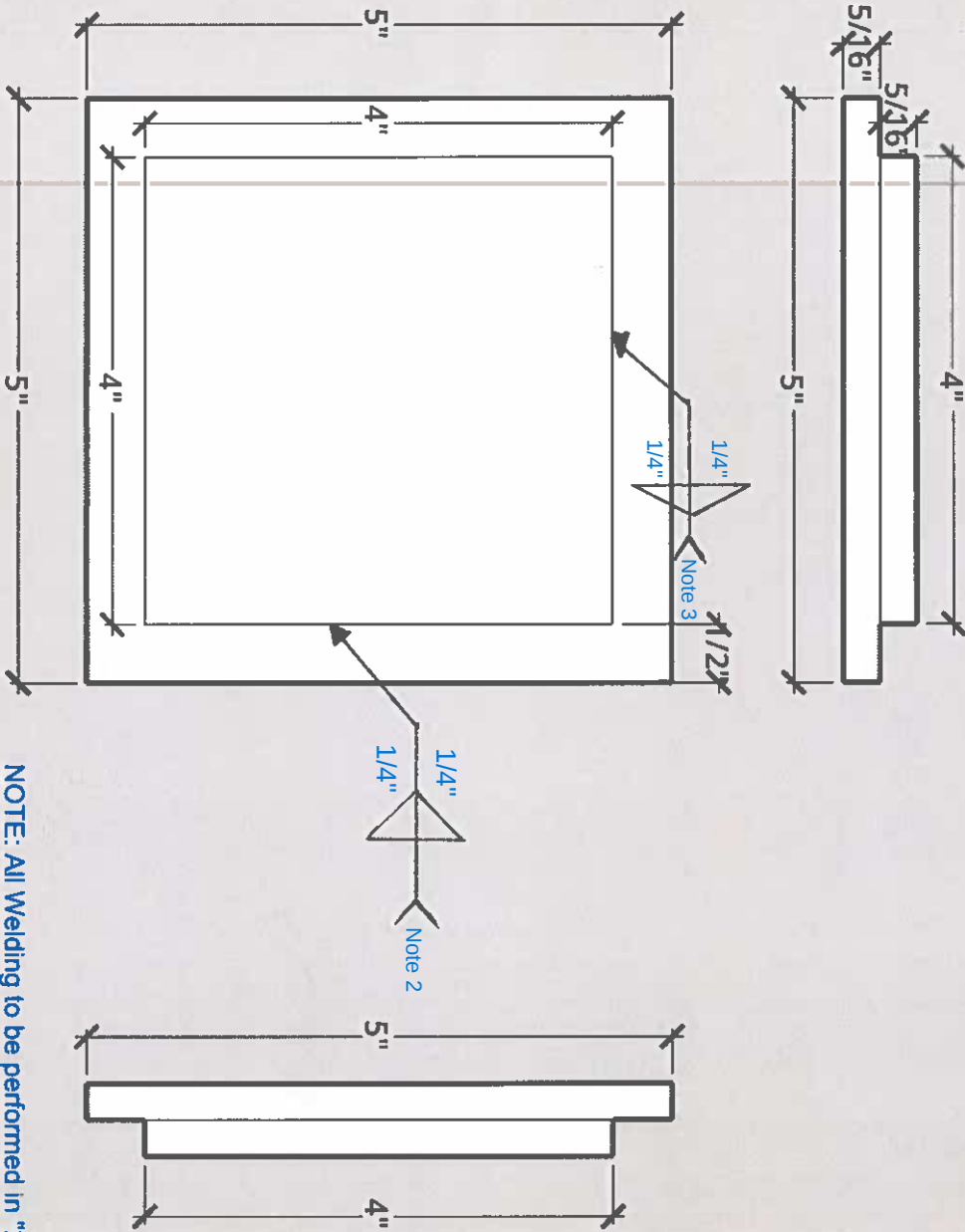




NOTE: All Welding to be performed in "2F Position."

NOTE 2: Downhill Weld - $\frac{1}{8}$ " 6011

NOTE 3: 7018 $\frac{1}{8}$ "